Budapest, 23 September 2024

# **EURO – Case anual conference**

Versalis pathways to decarbonization:
new technological platforms and synergic approach



versalis

# **VERSALIS AT A GLANCE**

### **ENI'S CHEMICAL COMPANY**



~ 8.000 EMPLOYEES



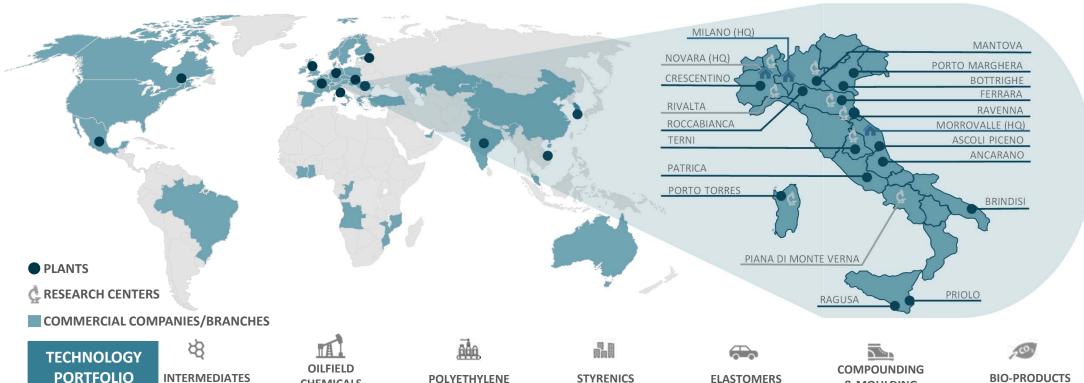
**CHEMICALS** 

**26 PRODUCTION SITES** 



**5 BUSINESS UNITS** 

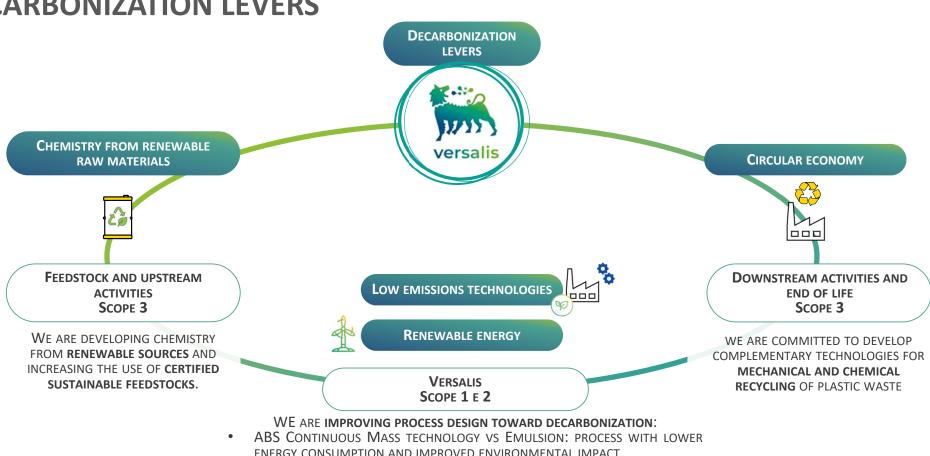






& MOULDING

# **DECARBONIZATION LEVERS**

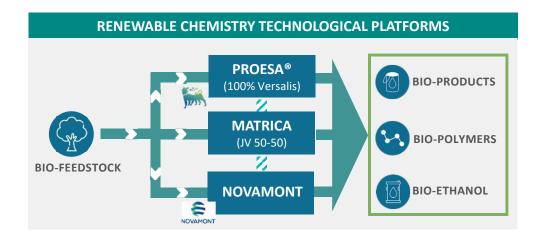


- ENERGY CONSUMPTION AND IMPROVED ENVIRONMENTAL IMPACT
- AMMOXIMATION PROCESS WITH INNOVATIVE HETEROGENEOUS CATALYSIS WORKING AT MILDER CONDITIONS SO REDUCING EMISSIONS AND BYPRODUCTS.
- TECHNOLOGY UPGRADE FOR INTEGRATION OF RENEWABLE ENERGY SOURCES

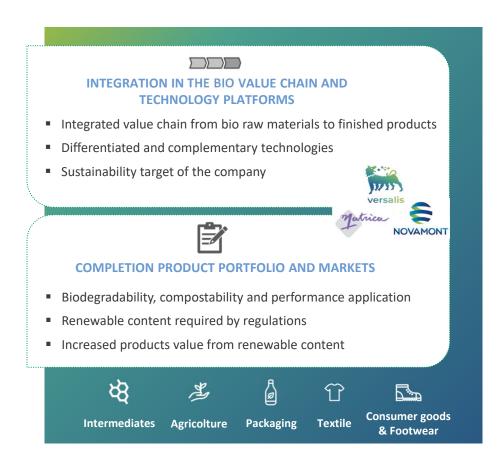


### CHEMISTRY FROM RENEWABLE SOURCES

#### LEADERSHIP THROUGH INTEGRATED VALUE CHAINS



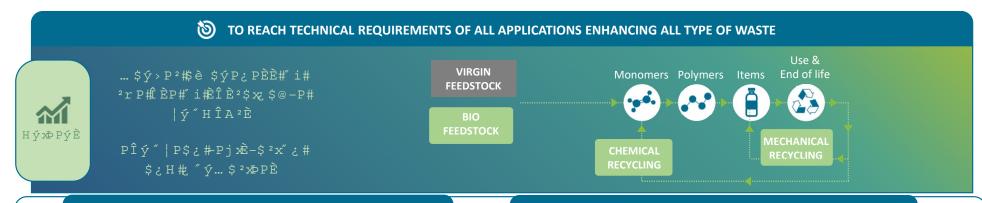
- The acquisition of Novamont, a leading player in the circular bioeconomy sector and in the market for biodegradable and compostable biochemicals and bioplastics, represents a great opportunity to accelerate the decarbonisation strategy of product portfolio.
- The operation will allow the integration of a unique and complementary technological platform and the development of multi-product chains with high added value to decouple the use of natural resources from economic growth in the logic of doing more with less.





## **COMPLEMENTARY SOLUTIONS FOR CIRCULARITY**

VERSALIS TECHNOLOGIES FOR PLASTICS RECYCLING



#### **CHEMICAL RECYCLING**

- Suitable for heterogeneus waste fractions
- Products identical to the virgin ones and suitable for all application
- Technology under development

#### Versalis development

- proprietary technology to obain product identical to the virgin ones, suitable for all applications
- strict integration with steam cracking processes to maximize the recycling rate, leveraging existing industrial footprint

#### **MECHANICAL RECYCLING**

- Suitable for high selected waste fractions
- Product quality highly depending on feedstock quality
- Consolidated at industrial scale

#### Versalis development

- Available tecnologies to accelerate implementation
- strong partnerships in the value chain to supply the most appropriate raw materials from waste
- Product and process know-how to obtain product of very high quality able to reach the widest applications range



- FIRST 6 KTA HOOP® DEMO PLANT
- INDUSTRIAL SCALE UNDER DEVELOPMENT



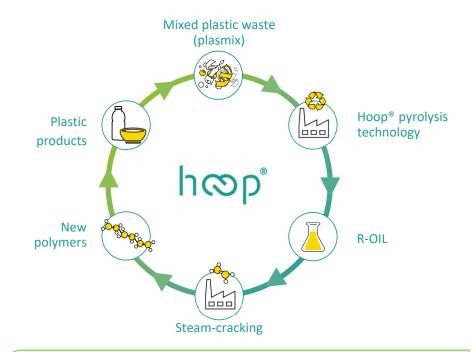
BREAKTHROUGH TECHNOLOGY FOR FOOD CONTACT PRODUCTS
ADVANCED MECHANICAL RECYCLING IN PORTO MARGHERA:

- 20 KTA STYRENIC POLYMERS
- ADDITIONAL CAPACITY STYRENICS AND POLYETHYLENE

# **VERSALIS HOOP® TECHNOLOGY**

Technology platform for advanced plastic chemical recycling

Hoop® is a pyrolysis technology that transforms mixed plastic waste, not mechanically recyclable, into a raw material to produce new plastics, with characteristics identical to those derived from virgin raw materials



DEMONSTRATION PLANT IS CONFIGURED AS "FIRST OF ITS KIND"

#### **PROJECT UPDATES**

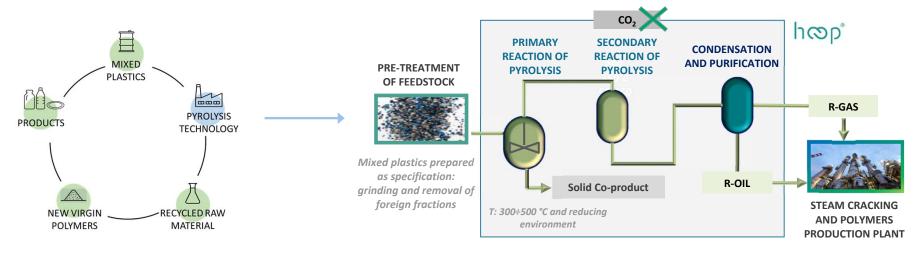
- Hoop® technology awarded funding of the third call of Innovation Fund of European Commission (SC-HOOP® Project)
- Demo plant construction started, and is scheduled to be complete by the end of 2024 with capacity of 6.000 ton/y of feedstock input
- Versalis sign an agreement with Technip Energies aimed at integrating Versalis' Hoop® and Technip Energies' Pure.rOil™ and Pure.rGas ™ purification technologies by developing a technological platform for the advanced chemical recycling of plastic waste



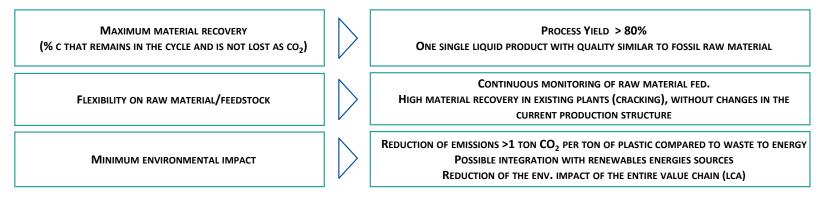


# **HOOP® – TECHNOLOGY DEVELOPMENT**

Versalis launched in April 2020 a co-development agreement with the Italian company Servizi di Ricerche e Sviluppo (SRS) for the implementation of a technology for recycling of plastic materials and integration in petrochemical plant, starting from the consolidated experience of SRS on the pyrolysis of mixed plastics to produce fuels



#### **HOOP® TECHNOLOGY TARGETS**





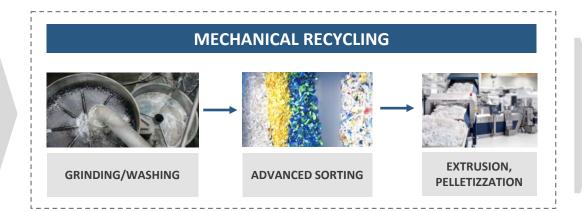
## **MECHANICAL RECYCLING AT VERSALIS**

# SELECTED MONOMATERIAL PLASTIC WASTES

PE (HD/LD)
(domestic and industrial)

PS (domestic and industrial)

EPS (domestic and industrial)





#### Versalis Revive® PE

Polyethylene-based compounds, containing up to 75% of urban post-consumer plastic

#### **Versalis Revive® PS**

Polystyrene-based compounds, containing up to 75% of recycled polystyrene

#### **Versalis Revive® EPS**

Expandible Polystyrene containig up to 35% of post-consumer plastic packaging

#### **FEATURES**

- Suitable for high selected waste fractions
- Product quality highly depending on feedstock quality
- Consolidated at industrial scale
- Breakthrough proprietary decontamination system under development

#### **VERSALIS STRATEGY**

- Available tecnologies to **accelerate** implementation
- Strong partnerships in the value chain to supply the most appropriate raw materials from waste
- Process development to obtain very high quality products to reach the widest applications range

### NEVVER

BREAKTHROUGH TECHNOLOGY FOR FOOD CONTACT PRODUCTS

ADVANCED MECHANICAL RECYCLING COMPLEX IN PORTO MARGHERA:

- 20 KTA STYRENIC POLYMERS
- ADDITIONAL CAPACITY
   STYRENICS AND POLYETHYLENE



# **BACK-UP**



# Q&A

- "In addition to energy efficiency and technology improvements, what other actions the chemical industry can pursue to enhance the decarbonization of products?"
- "Considering the different technologies available for plastic recycling, which is in your opinion the most sustainable and competitive one?"
- "What are the enablers for a full scale and widespread development of new recycling technologies?"



## LOW EMISSIONS TECHNOLOGIES – EFFICIENCY AND DECARBONIZATION

#### **TECHNOLOGY DEVELOPMENT**

### **CCUS**

#### **BREAKTHROUGH**



# IPROVE PROCESS DESIGN TOWARDS DECARBONIZATION

CARBON CAPTURE USAGE AND STORAGE

#### **CRACKER OF THE FUTURE**

Technologies development aim to reduce process direct CO2 emissions with a view to sustainability and decarbonization:

- ABS Continuous Mass technology vs Emulsion: process with lower energy consumption and improved environmental impact
- Ammoximation process with innovative heterogeneous catalysis replacing the former homogeneous one, working at milder conditions so reducing emissions. Improved environmentally impact due to the avoidance of byproducts.
- Technology upgrade for integration of renewable energy sources

 ${\rm CO_2}$  capture and storage (CCS) represent currently available and effective solutions to **decarbonise** the "hard to abate" sectors such as chemical industry.

Possibility of utilization of captured  ${\rm CO_2}$  would maximize sustainability and circularity of such industrial value chain.

Versalis - in synergy with ENI's activities for CCUS - is **exploring initiatives for Carbon capture** in its industrial plants and launched specific research activities for  $CO_2$  usage with the aim to convert  $CO_2$  to new chemicals.

Decarbonization of chemical industry will rely on development of **new innovative technological solutions** of efficient production processes.

Versalis has been working since 2021 with others partners of chemical industry in the consortium "Cracker of the Future" for the development of innovative technology to electrify steam-powered cracking process, which is the heart of the petrochemical industry and in which most of the direct emissions of the sector are concentrated.



Technology under implementation



